

**ADVANTA INTERTRADE CO., LTD.**

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**PRODUCT SPECIFICATION**

Date: 31 May 2018

**PRODUCT DESCRIPTION** : CANNED PINEAPPLE PIECES IN LIGHT SYRUP  
**SHELF LIFE AND STORAGE** : 3 years from Production Date at Dry - Ambient Temperature  
**INGREDIENTS** : Pineapple 58%, Sugar 16%, Citric Acid 0.40%, Water 25.6%  
**BRAND NAME** : BIG SUN  
**FOR CUSTOMER** : SANITEX

**PACKAGING**

CAN SIZE	: 30 oz (401 x 411)
CAN TYPE	Body: Plain Tinplate End: Lacquer Coating
PACKING	: 24/30 oz per carton

**PHYSICAL CHARACTERISTIC**

Pineapple Style	: pieces												
Dimension	<table border="1"><thead><tr><th>Fruit Size</th><th>Thickness (mm.)</th><th>Length (mm.)</th><th>Width (mm.)</th></tr><tr><td></td><td></td><td></td><th>inner/ outer</th></tr></thead><tbody><tr><td>60-65, 70-73</td><td>8 - 10</td><td>20 - 25</td><td>8-10/ 15-20</td></tr></tbody></table>	Fruit Size	Thickness (mm.)	Length (mm.)	Width (mm.)				inner/ outer	60-65, 70-73	8 - 10	20 - 25	8-10/ 15-20
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			inner/ outer										
60-65, 70-73	8 - 10	20 - 25	8-10/ 15-20										
Count per Can	: -												
Net Weight	: min 850 g.												
Drained Weight	: min Average 490 g.												
Vacuum	: min 5 in.Hg.												
Headspace	: max 10 mm.												

**CHEMICAL CHARACTERISTIC**

Total Soluble Solid	: 14 - 18 B
pH	: max 4.2
Acidity	: 0.45 $\pm$ 2%
TIN	: max 250 ppm.
Arsenic	: 1 mg./ kg
Copper	: Less than 0.30 ppm.
Mercury	: 0.02 mg./kg
Lead	: 0.1 mg./ kg

**MICROBIOLOGICAL CHARACTERISTIC**

Aciduric Spoilage Bacteria (in 1 g.)	: ND
Coliforms Bacteria (in 1 g.)	: ND
Mesophilic Flat Sour Bacteria (in 2 g.)	: ND
Thermophilic Flat Sour Bacteria (in 2 g.)	: ND
Total Plate Count (CFU/g)	: Less than 10
Yeast and Mold (CFU/g)	: Less than 10

**OTHER APPEARANCE**

Color	: Bright yellow
Flavor and Odor	: Fresh natural tasting of ripened, matured pineapple without any objectionable off flavor or odor that are not associated with good quality
Texture	: Reasonably firm texture and uniform in size and shape

**CONTAMINANTS**

Nitrate	: min 25 ppm.
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Approved by \_\_\_\_\_

( Quality Assurance Supervisor )